

A B S T R A C T

A broaching tool for the machining of bore surfaces, namely for introducing at least one groove, is proposed, the tool having a cutter head (5) with at least one
5 cutter (69) and with a body (3) bearing the cutter head (5). The tool is characterized in that the cutter head (5) is rotatably movable and positioned eccentrically in the body (3), and that the middle axis (65) of the cutter head (5) forms an acute angle α with the middle axis (7) of the body (3).

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(Figure)